

Offshore safety related to computer interfaces and information







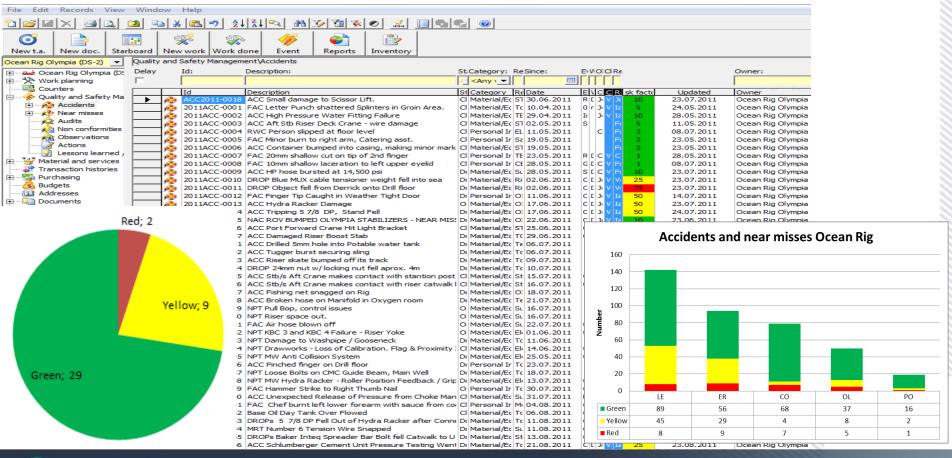


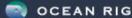


Risk evaluation

Risk & unwanted incidents ranking

- Systems in place
 - Report incidents and near miss
 - Analyse material
 - Look for trends

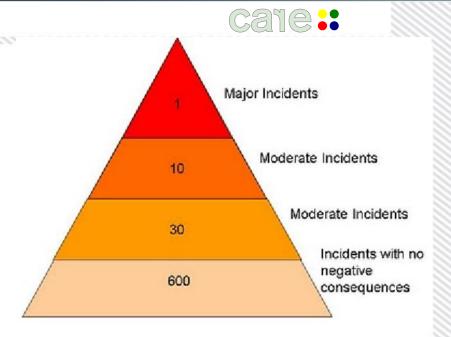




Risk definition

- Risk=Practicable*Consequence
- Risk to
 - Personel
 - Environment
 - Material





Risk Acceptance	Matrix	for	Quantitative	Risk	Analysis

									P		
			External environment spill					2	3	4	5
		Personal injury	Oil	Chemicals	Material damage [NOK]	Operating loss [NOK]	Infrequent	1-5 years	6mth1Year	14days-6mth.	1-14 days
	Α	Death	> 2500 m3 or continuos	Major chemical spill	Extensive material damage	> 10 millions	ALARP	ALARP			U
	В	Serious injury with possible disablement	> 500 m3	Large chemical spill	> 1 million	> 2 millions	ALARP	ALARP	ALARP		U
С	С	Serious injury	> 100 m3	Moderate chemical spill	> 250.000	> 250.000	*	ALARP	ALARP	ALARP	U
	D	Medical treatment	> 1 m3	Minor chemical spill	> 50.000	> 50.000	A	<	ALARP	ALARP	ALARP
	E	First aid injury	< 1 m3	Insignificant chemical spill	< 50.000	< 50.000	Α	Α	¥	ALARP	ALARP
		P – Probability		C – Consequence							

Risk reducing measures to be evaluated based on cost / benefit
 Unacceptable risk, risk-reducing measures to be implemented.



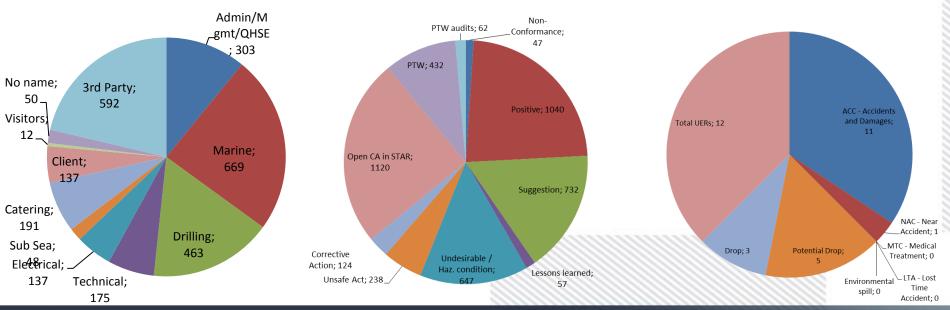
Care philosophy

- c Commitment in our work
- a Accountability for our job performance
- r Respect for each other and our environment
- Empowerment of our employees, so they may carry out their work according to their responsibilities



Mapping of HSE & risks

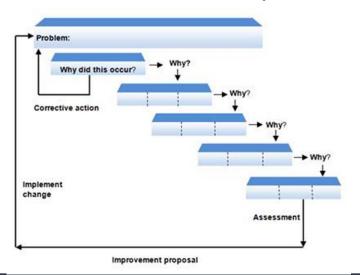
Care Cards Register incidents: Positive and negative

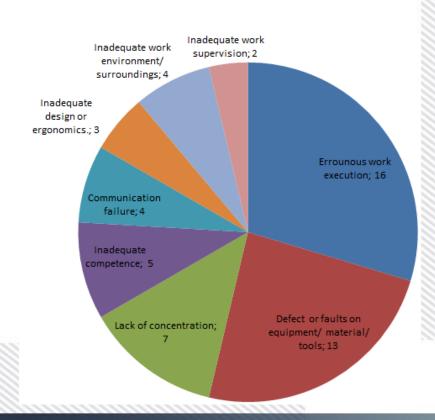




Cause assesment

- Direct causes vs underlying causes
- Cause persepctive
 - Human
 - Technical
 - Organisational
- 5 Whys technique
 - Look for underlying causes
 - Eliminate root of the problem







HSE analyse

QRA: Quantity Risk Assesment
Qualitative Risk Matrix
Safe job analysis – Chemical analysis
Risk assesment promt card



Risk reduction

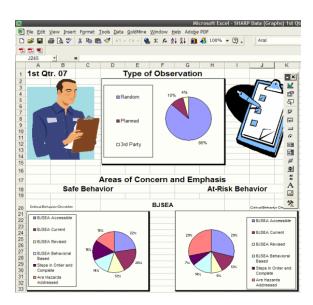
- ALARP: As Low As Reasonable Practicable
- BAT: Best Available Technology
- Precation principles
- Substitution principles

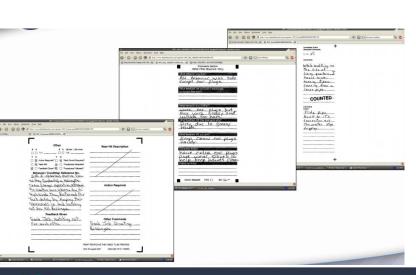


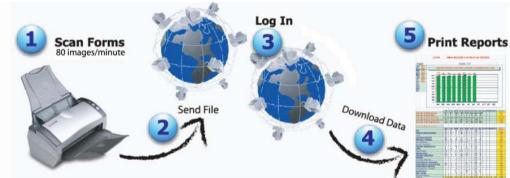
Technology

Can technology make our job easier and increase organization's accident prevention effectiveness?

What technology is the best available?











 Training portal for keeping track over online exams





Working at Heights & Fall Protection Equipment - theory and exam



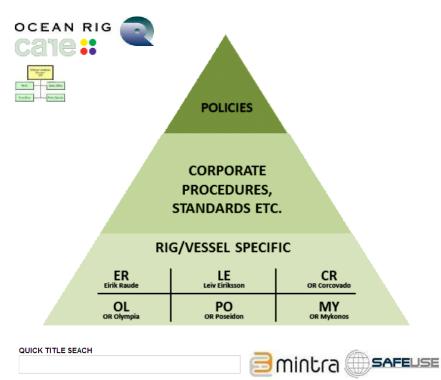


Search Choose course provider 🐷					
Course Title	Course provider	Completed	Valid Until	Course certificate	Access
New Start - Care for Safety		2011-06-07	Indefinite	a ,⊠	Go to course
New Start - Permit-To-Work		2011-06-07	Indefinite	A 🖂	Go to course
SQX Ethics course		2011-06-07	Indefinite	a 🖂	Go to course
CO-PRO/8-34 Control of Substances Hazardous to Health (COSHH), R2		2011-06-15	Indefinite	a 🖂	Go to course
CO-PROI6-06 Use of High Pressure Spraying Equipment exam. R4		2011-06-23	Indefinite	⊕ ⊠	Go to course
CO-PRO/3-11 Travel Regulations for Offshore Employees exam. R10		2011-07-01	Indefinite	≜ ⊠	Go to course
CO-PRO/5-19 Report of Equipment Fallure-Damage exam. R7		2011-07-04	Indefinite	a 🖂	Go to course
CO-PRO/8-13 Permit-To-Work exam. R19		2011-06-10	Indefinite	A 🖾	Go to course
CO-PRO/6-09 Work Over Open Sea exam. R3		2011-07-04	Indefinite	a ⊠	Go to course
CO-PROI6-12 Lifting Operations exam. R10		2011-07-04	Indefinite	a 🖂	Go to course
CO-PROI6-04 Storage and Use of Radioactive Sources exam. R3		2011-07-01	Indefinite	a 🖂	Go to course
CO-PRO/8-28 Yearly Program for Emergency drills exam. R1		2011-07-04	Indefinite	a ⊠	Go to course
CO-PRO/5-18 Lock-out/Tag-out Procedure exam. R1		2011-07-01	Indefinite	a 🖂	Go to course
CO-PRO/5-09 installation/Removal of Blinds and Opening of Flanges exam. R4		2011-06-23	Indefinite	a ⊠	Go to course
CO-PRO/S-11 Risk Acceptance Criteria exam. R3		2011-07-04	Indefinite	a 🖂	Go to course
CO-PROIS-07 Welding, Flame-cutting and other hot work onboard exam. R7		2011-06-23	Indefinite	A 🖾	Go to course
CO-PROIS-14 Notification, Reporting, Invest. and Follow-up of UERs exam. R12		2011-06-15	Indefinite	a 🖂	Go to course
CO-PROIS-12 Electrical Isolation exam.R6		2011-06-23	Indefinite	a a	Go to course
CO-PRO/6-16 Working at Heights. R2		2011-07-01	Indefinite	a 🗷	Go to course
CO-PRO/8-19 HSE Inspections onboard exam. R6		2011-07-04	Indefinite	≜ □	Go to course
CO-PRO/3-10 Training Procedure exam. R15		2011-07-04	Indefinite	a □	Go to course
CO-PRO/8-21 Election of Safety Delegates exam. R6		2011-07-04	Indefinite	a □	Go to course
CO-POL Ocean Rig Policies exam		2011-07-04	Indefinite	a □	Go to course
CO-PRO/5-13 Construction and Use of Scaffolding exam. RS		2011-07-04	Indefinite	⊟ □	Go to course
CO-PRO/8-07 Safety Alerts, Prod bull or Leg Upd exam. R2		2011-06-15	Indefinite	⊟ ⊠	Go to course
CO-PRO/8-15 Registration, Notification and Follow up of Work Related Illness exam. R4		2011-07-04	Indefinite	⊟ ⊠	Go to course
CO-PRO/8-10 Use of HSE Analysis exam. RS		2011-06-10	Indefinite	a 🖂	Go to course
CO-PRO/8-18 Safety introduction for Newly Arrivals onboard exam. R4		2011-06-10	Indefinite	≜ ⊠	Go to course
CO-PRO/8-25 Handling of Hazardous Substances exam. R10		2011-06-15	Indefinite	a 🗷	Go to course
CO-PRO/8-20 HSE Related meetings exam. R7		2011-06-15	Indefinite	≜ ⊠	Go to course
XX-EPM Emergency Preparedness Manual exam		2011-07-04	Indefinite	⊕ ₁ ⊠	Go to course
CO-PRO/5-22 Portable Electrical Equipment exam. R1		2011-07-04	Indefinite	⊕ ₁ ⊠	Go to course
CO-PRO/8-12 Safe Job Analysis and Risk Assessment exam. R6		2011-06-08	Indefinite	⊕ ₁ ⊠	Go to course
CO-PRO/6-08 Helicopter Operation exam. R6		2011-06-23	Indefinite	a □	Go to course
CO-PRO/8-27 Waste management exam. R3		2011-06-15	Indefinite	a ⊠	Go to course
Confined Space - Theory and Exam		2011-06-28	Indefinite	a ⊠	Go to course
Mindles at Helphia & Cell Controlles Condemnat Management and				8 5	



Structure of SMS

- 3 levels of procedures:
 - Policies
 - Corporate procedures
 - Area/Rig specific procedures
- Available electronically and as hard copies
- 154 procedures, not incl operations manuals...



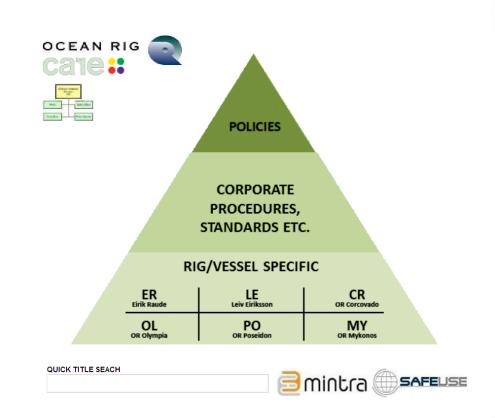






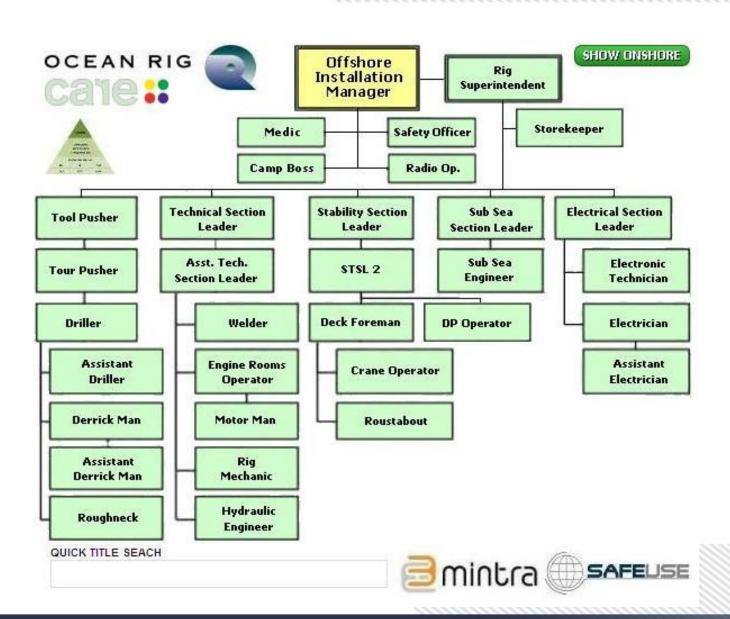
Training and competence – in-house

- Easy access to essential procedures
- Use either triangle or organogram
- Ensurance of procedure knowledge
 - Company's confidence
 - Individual's confidence



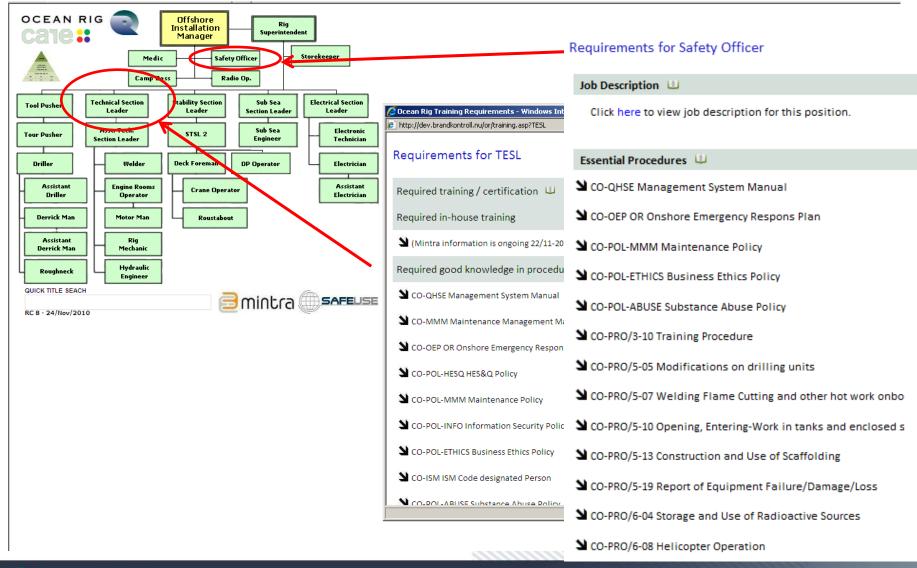
POS	SITION												OURE	S		C	316	
			Offshore Personnel									17777						
		CO-PRO/3-01 Appointment of Offshore	CO-PRO/3-02 Registration and control of wage and Travel Expenses	CO-PRO/3-03 Grouping of Personnel Aboard a	CO-PRO/3-04 Qualification Requirements	CO-PRO/3-05 Exemption from Qualification Requirements	CO-PRO/3-06 Planning Personnel Requirements	CO-PRO/3-07 Personnel Development Offshore	CO-PRO/3-09 Procedure for Promotion	CO-PRO/3-10 Training Procedure	CO-PRO/3-11 Travel Regulations for Offshore Employees	CO-PRO/3-12 Leave/Laying-of	CO-PRO/3-13 Termination on the Norwegian Continental Shelf	CO-PRO/3-14 Personnel Files	CO-PRO/3-15 Communication with the Auth Clients	CO-PRO/3-16 Publication and Distribution o	CO-PRO/3-18 Establishing a Shift Plan and Working Hours Contro	CO-PRO/3-19 Termination of Employment outside the Norwegian Continental Sheli
	оім	" х	Х	х	Х	Х	Х	х	Х	Х	х	х	Х	х		х	Х	Х
	Medic										Х						Х	
	Radio Operator										Х							
	Safety Officer	Х	Х	Х	X	Х	Х	Х	Х	Х	Х	Х	Х	Х		Х	Х	Х
	Rig Superintendent										Х							
	Materials Man										Х							
	Toolpusher	Х	Х	Х	Х	Х	Х	Х	Х	Х	X	Х	х			Х		Х
	Tour Pusher										Х							
	Driller										Х							
	Ass. Driller										Х							
	Derrick Man										Х							
٠,	Ass. Derrick Man										Х							
∥ E	Roughneck										Х							
ŏ	Technical Sec. Leader	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х	Х			Х		Х
₫	Ass. Tech. Sec. Leader										х							
≧	Welder										х							
9	Engine Rooms Op										Х							
Z Z	Motor Man										Х							
OCEAN RIG EMPLOYEES	Rig Mechanic										Х							
8	Hydraulic Engineer										Х							
	Stability Sec. Leader	х	Х	х	Х	Х	х	х	Х	Х	Х	х	Х			х		х
	STSL 2										Х							
	DPO										Х							
	Deck Foreman										Х							
	Crane Operators										Х							
	Roustabout										Х							
	Sub Sea Sec. Leader	х	Х	х	Х	Х	Х	Х	Х	Х	Х	Х	Х			х		X
	Sub Sea Eng								1111		Х							
	Elec Sec. Leader	х	Х	х	Х	Х	х	х	Х	Х	Х	Х	Х			Х		X
	Elec. Eng.										Х	1111	111					
	Electrician										Х							
	Ass. Electrician								111	111	Х		11/1					





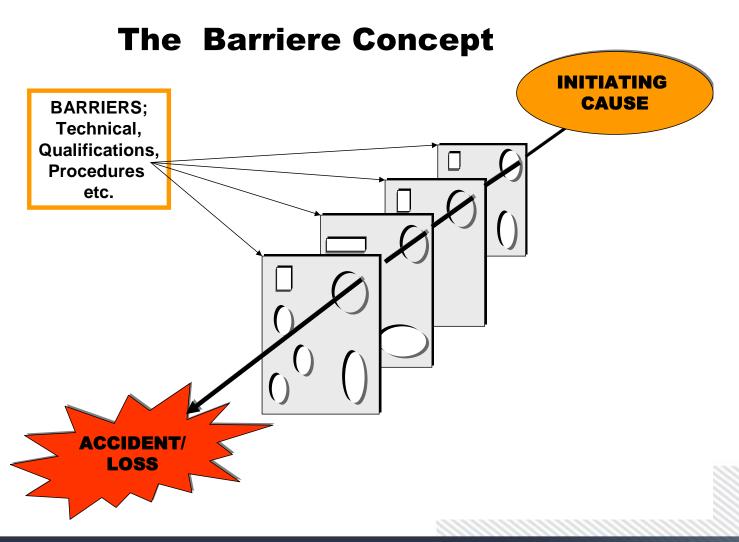


New structure on intranet – position based



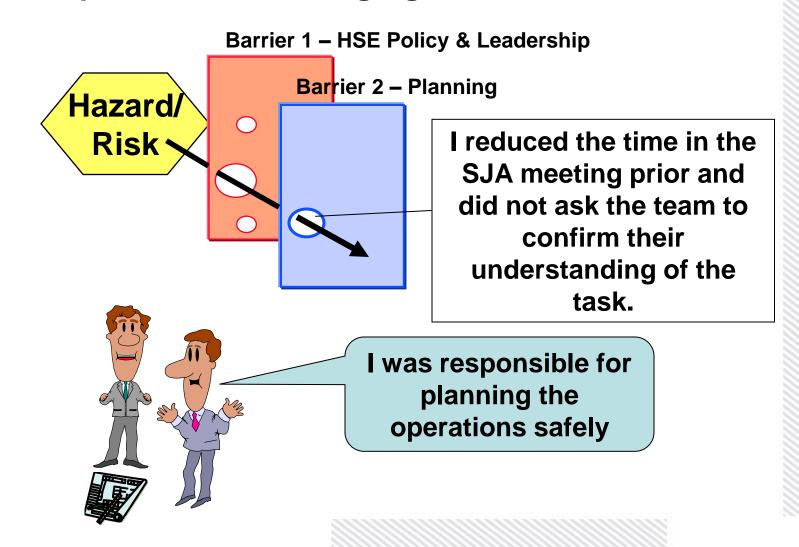


Barriers – swiss cheese model



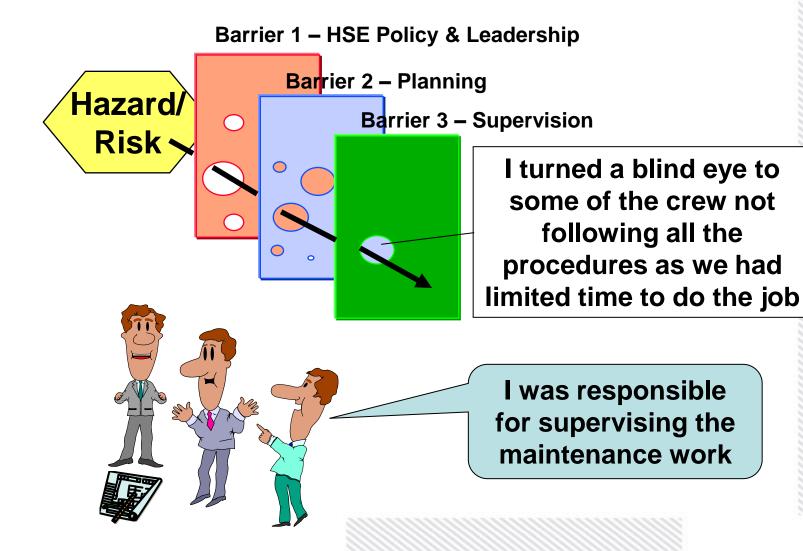


We are all responsible for managing HSE



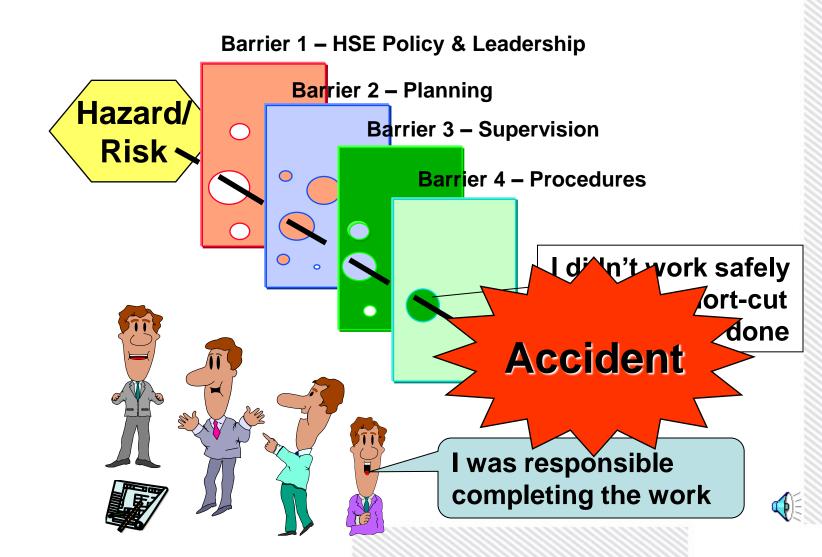
We are all responsible for managing HSE





We are all responsible for managing HSE





We all have a part to play





Resource budgets effectively tracked and managed

Legal

Legal requirements of projects identified and complied with

Competencies required

HR

for job are clearly identified

IT/ Data/ **Graphics**

Visible leadership

promotes HSE

culture

Systems to control and securely store HSE critical information

Mngt Team

Resources allocated for effective **implementation**

Maintenance

Maintain equipment and ensure that operational integrity is maintained

SJA team

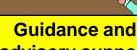
Hazards identified and risk mngt plans **implemented**

Drilling

Risk management integrated to drilling programme

Contract

Ensure that Ocean Rig are given the means to perform the job safely and efficiently



HSE dept

advisory support provided to operations





Deadliest Accidents

	Incident	Fatalities
4	 Piper Alpha Occidental's Piper Alpha platform was destroyed by explosion and fire in 1988. 167 workers were killed in the blaze. 	167
C	 Alexander L. Kielland In 1980, the accommodation rig Alexander L. Kielland capsized during a storm after a leg support brace failed. 	123
4	3. <u>Seacrest Drillship</u> The Seacrest drillship capsized in 1989 during Typhoon Gay, with the loss of 91 crew.	91
1	4. Ocean Ranger A ballast control malfunction caused the Ocean Ranger to capsize during a ferocious storm in the North Atlantic in 1982, with the loss of all hands.	84
	5. Glomar Java Sea Drillship Another storm fatality, the Glomar Java Sea capsized and sank during Typhoon Lex in 1983 with the loss of all on board.	81
**	6. <u>Bohai 2</u> In 1979, the jack-up Bohai 2 capsized and sank in a storm while on tow off the coast of China.	72
	7. Brent Field Chinook Helicopter A Chinook helicopter shuttle between the Brent Field and Sumburgh crashed into the North Sea in 1986 with only two survivors.	45
	8. Enchova Central During a blowout on the Enchova Central off Brazil, 42 workers lost their lives attempting to evacuate the platform.	42
	9- <u>C. P. Baker Drilling Barge</u> Built in 1962 using an uncommon catamaran design, the C. P. Baker drilling barge burned and sank after a shallow gas blowout.	22
-	9- Mumbai (Bombay) High North A support vessel collided with Mumbai High North in 2005, rupturing a riser and causing a major fire that destroyed the platform.	22
	9- <u>Usumacinta</u> Storm winds caused the Usumacinta jack-up to strike the adjacent Kab-101 platform, resulting in a fatal evacuation and blowout in 2007.	22



Offshore Blowouts









Five Worst Blowouts

Sedco 135F and the IXTOC-1 Well
In 1979, the IXTOC-1 blowout flowed uncontrollably in the Bahia de Campeche,
Mexico until it was capped 9 months later.

Ekofisk Bravo Platform
 Phillips Petroleum's Ekofisk B platform experienced an 8-day oil and gas blowout in 1977 during a production well workover.

3. Funiwa No. 5 Well
Oil from the 1980 Funiwa 5 blowout polluted the Niger Delta for 2 weeks, followed by fire and the eventual bridging of the well.

4. Hasbah Platform Well 6
Drilled in 1980 by the Ron Tappmeyer jack-up, exploratory well No. 6 blew out in the Persian Gulf for 8 days and cost the lives of 19 men.

5. Union Oil Platform Alpha Well A-21
The 1969 Union Oil Platform A blowout lasted 11 days but continued leaking oil into the Santa Barbara Channel for months afterwards.

Volume Released

3,500,000 barrels

202,381 barrels

200,000 barrels

100,000 barrels

80.000 barrels

Most Expensive Accidents

Incident	Cost (2002 US\$)
Piper Alpha Occidental's Piper Alpha platform was destroyed by explosion and fire in 1988. 167 workers were killed in the blaze.	\$1,270,000,000
 Petrobras P36 In 2001, an explosion destabilised the P36 production rig in the Campos Basin, Brazil, eventually causing it to sink. 	\$515,000,000
3. Enchova Central Petrobras' Enchova PCE-1 Platform suffered twice with blowouts and fire in both 1984 and 1988, ending with the loss of the platform in 1988.	\$461,000,000
 Sleipner A A design error resulted in the structural failure in 1991 of the gravity base unit of the original Sleipner A platform. 	\$365,000,000
5. Mississippi Canyon 311 A (Bourbon) In 1987, the Mississippi Canyon 311 A Bourbon platform in the Gulf of Mexico was tilted to one side by an extensive underground blowout.	\$274,000,000
 Mighty Servant 2 The Mighty Servant 2 struck a rock and sank off Indonesia whilst carrying platform modules in 1999. 	\$220,000,000
7. Mumbai (Bombay) High North A support vessel collided with Mumbai High North in 2005, rupturing a riser and causing a major fire which destroyed the platform.	\$195,000,000 (2005)
8. <u>Steelhead Platform</u> A blowout in 1987 led to six months of trouble for the Steelhead Platform, resulting in fire and extensive platform damage.	\$171,000,000
9. Name not known 1993: Explosion and fire destroyed a platform control room and damaged adjacent platforms on Lake Maracaibo, Venezuela, with eleven fatalites.	\$122,000,000
10. Petronius A In 1998, a crane load line broke while lifting the south topside module of the Petronius platform, dropping the module into the Gulf of Mexico.	\$116,000,000
	Occidental's Piper Alpha platform was destroyed by explosion and fire in 1988. 167 workers were killed in the blaze. 2. Petrobras P36 In 2001, an explosion destabilised the P36 production rig in the Campos Basin, Brazil, eventually causing it to sink. 3. Enchova Central Petrobras' Enchova PCE-1 Platform suffered twice with blowouts and fire in both 1984 and 1988, ending with the loss of the platform in 1988. 4. Sleipner A A design error resulted in the structural failure in 1991 of the gravity base unit of the original Sleipner A platform. 5. Mississippi Canyon 311 A (Bourbon) In 1987, the Mississippi Canyon 311 A Bourbon platform in the Gulf of Mexico was tilted to one side by an extensive underground blowout. 6. Mighty Servant 2 The Mighty Servant 2 struck a rock and sank off Indonesia whilst carrying platform modules in 1999. 7. Mumbai (Bombay) High North A support vessel collided with Mumbai High North in 2005, rupturing a riser and causing a major fire which destroyed the platform. 8. Steelhead Platform A blowout in 1987 led to six months of trouble for the Steelhead Platform, resulting in fire and extensive platform damage. 9. Name not known 1993: Explosion and fire destroyed a platform control room and damaged adjacent platforms on Lake Maracaibo, Venezuela, with eleven fatalites. 10. Petronius A In 1998, a crane load line broke while lifting the south topside module of the



0

Collapse















Transocean 3

Incident	Fatalities
Alexander L. Kielland In 1980, the semi-submersible accommodation rig Alexander L. Kielland capsized during a storm after a leg support brace failed.	123
Al Mariyah Whilst skidding the rig cantilever, the jack-up Al Mariyah collapsed and lost its derrick onto the platform below.	4
Maersk Victory A punch-through caused extensive damage to the Maersk Victory while working in Australian waters in 1996.	0
Ocean Prince The UK-built semi-sub Ocean Prince, finder of the first UK offshore oil, broke up off England's east coast during a storm in 1967.	0
Parker 14-J Drilling Barge Failure of the jacking mechanism caused the Parker rig to collapse in 2003.	0
Ranger I After being jacked up on location in 1979, the rig Ranger I collapsed due to fatigue in the stern leg.	8
Sea Gem One of the first drilling rigs in the North Sea, the Sea Gem collapsed in 1965 as a result of metal fatigue.	13

A rare self-elevating semi-submersible, the Transocean III capsized and sank

East of Orkney after a jackable leg broke away in 1974.



Lost at Sea: Sunk Rigs

Bad weather, metal fatigue, loss of towline, human error and equipment failure are all common factors leading to the loss of rigs at sea when en-route to a new location. At least 30 jack-ups alone have been lost while on tow. Listed below is a selection of rigs that have sunk.

	Jack-ups Lost in Transit	Fatalities
1	Bohai 2 In 1979, the jack-up Bohai 2 capsized and sank in a storm while on tow off the coast of China.	72
	Interocean II After a dramatic crew rescue in 1989, the Interocean II sank in a North Sea storm after towline failure.	0
	Key Biscayne The Key Biscayne capsized and sank off Australia's west coast in 1983 after flooding and towline failure.	0
	Ocean Express Another casualty of towline failure, the Ocean Express sank in 1976 during a storm in Gulf of Mexico.	13
	Ocean Master II The Ocean Master II sank off West Africa in 1977 as a result of structural problems and bad weather.	0
	Mr Bice Mr Bice sank in 1998 in the Gulf of Mexico after structural failure and flooding.	-
-	Rowan Gorilla I The Rowan Gorilla I was crossing the North Atlantic in 1988 when it capsized and sank after structural failure caused by bad weather.	0
	West Gamma A storm in 1990 caused structural failure and flooding to the West Gamma, resulting in its sinking after towline loss.	0